

# TA50

## series



### Product Segments

#### • Care Motion

The TA50 is an innovative addition to TiMOTION's CARE line of electric linear actuators.

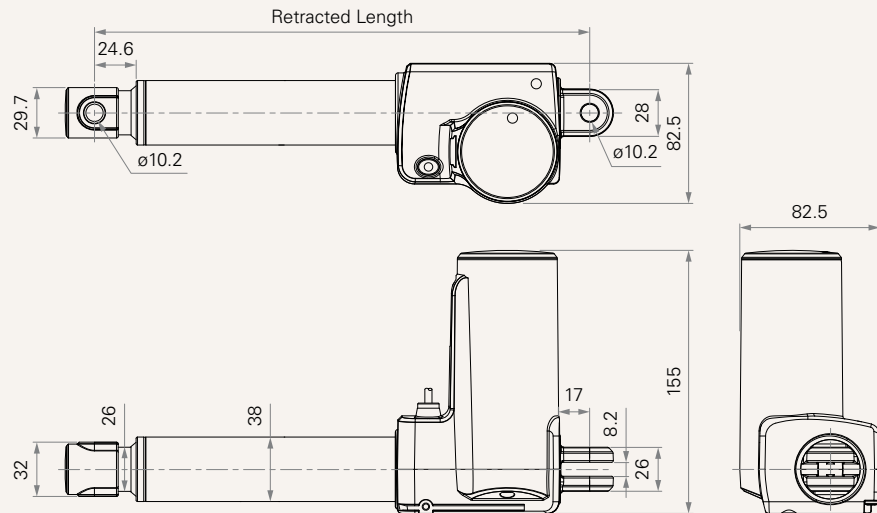
Featuring a cylindrical design, it incorporates an internal limit switch assembly installed inside the gearbox. Additionally, offering a robust load capacity of up to 8,000N and a waterproof rating of IP66W, the TA50 is suitable for a wide variety of medical products, including electric hospital beds, bathroom chairs, and homecare medical beds.

#### General Features

Max. load	8,000N (push); 3,000N (pull)
Max. speed at max. load	3.6mm/s
Max. speed at no load	15.7mm/s
Retracted length	≥ Stroke + 157mm
IP rating	IP66W
Certificate	EN60601-1
Stroke	25~300mm
Output signals	Hall sensors
Voltage	24V DC; 24V DC (PTC)
Color	Grey
Operational temperature range at full performance	+5°C~+45°C

## Drawing

Standard Dimensions  
(mm)



## Load and Speed

CODE	Load (N)		Self Locking Force (N)	Typical Current (A)		Typical Speed (mm/s)	
	Push	Pull		No Load 32V DC	With Load 24V DC	No Load 32V DC	With Load 24V DC
Motor Speed (4500RPM, Duty Cycle 10%)							
C	8000	3000	8000	≤ 1.2	5.2 ± 1.1	6.6 ± 0.4	3.6 ± 0.6
D	6000	3000	6000	≤ 1.2	4.1 ± 0.9	7.7 ± 0.5	4.5 ± 0.5
E	4000	3000	4000	≤ 1.2	5.0 ± 1.0	13.6 ± 0.6	8.2 ± 0.8
F	3000	3000	3000	≤ 1.2	4.5 ± 0.9	15.7 ± 0.7	9.0 ± 0.9
Motor Speed (3800RPM, Duty Cycle 10%)							
H	8000	3000	8000	≤ 1.1	4.7 ± 0.9	6.0 ± 0.4	3.0 ± 0.4
I	6000	3000	6000	≤ 1.1	4.0 ± 0.6	6.9 ± 0.6	3.6 ± 0.4
J	4000	3000	4000	≤ 1.1	4.1 ± 1.0	11.7 ± 0.9	6.4 ± 0.8
K	3000	3000	3000	≤ 1.1	3.9 ± 0.8	13 ± 1.0	7.8 ± 0.8

## Note

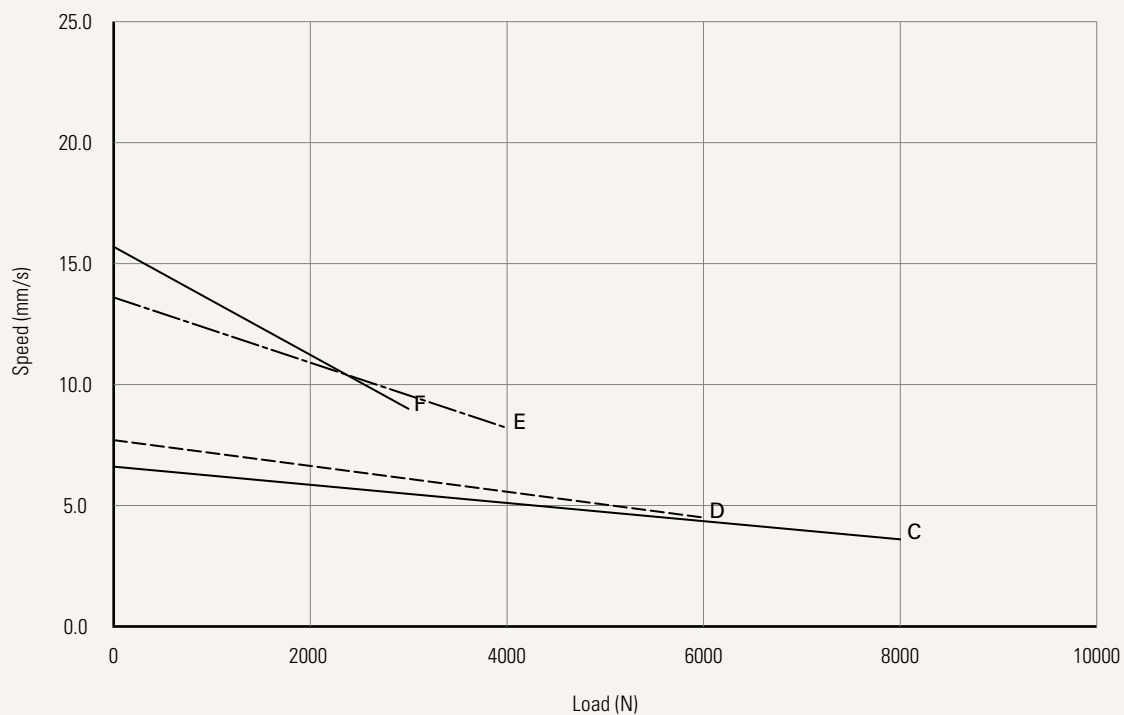
- Please refer to the approved drawing for the final authentic value.
- This self-locking force level is reached only when a short circuit is applied on the terminals of the motor. All the TiMOTION control boxes have this feature built-in.
- The current & speed in table are tested with 24V DC motor. With a 12V DC motor, the current is approximately twice the current measured in 24V DC; speed will be similar for both voltages.
- The current & speed in table are tested when the actuator is extending under push load.
- The current & speed in table and diagram are tested with TiMOTION control boxes, and there will be around 10% tolerance depending on different models of the control box. (Under no load condition, the voltage is around 32V DC. At rated load, the voltage output will be around 24V DC)
- Standard stroke: Min. ≥ 25mm, Max. please refer to below table.

CODE	Load (N)	Max Stroke (mm)
<b>E, J</b>	< 6000	300
<b>F, K</b>	< 6000	300
<b>D, I</b>	= 6000	300
<b>C, H</b>	= 8000	300

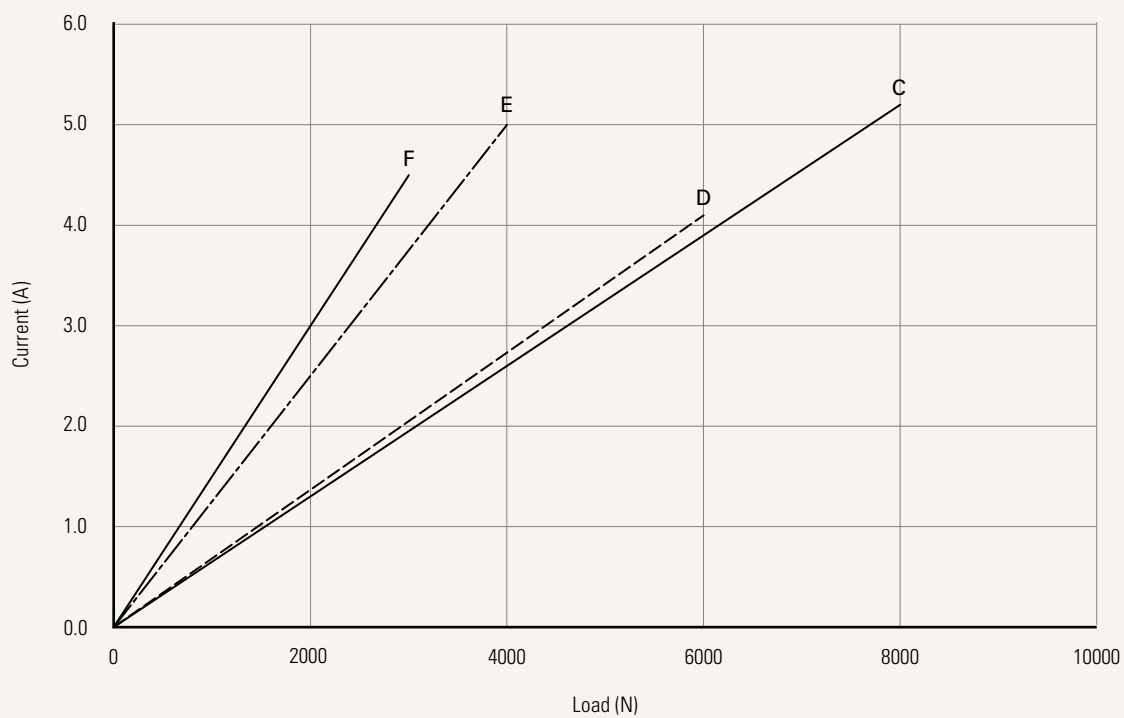
## Performance Data (24V DC Motor)

Motor Speed (4500RPM)

Speed vs. Load



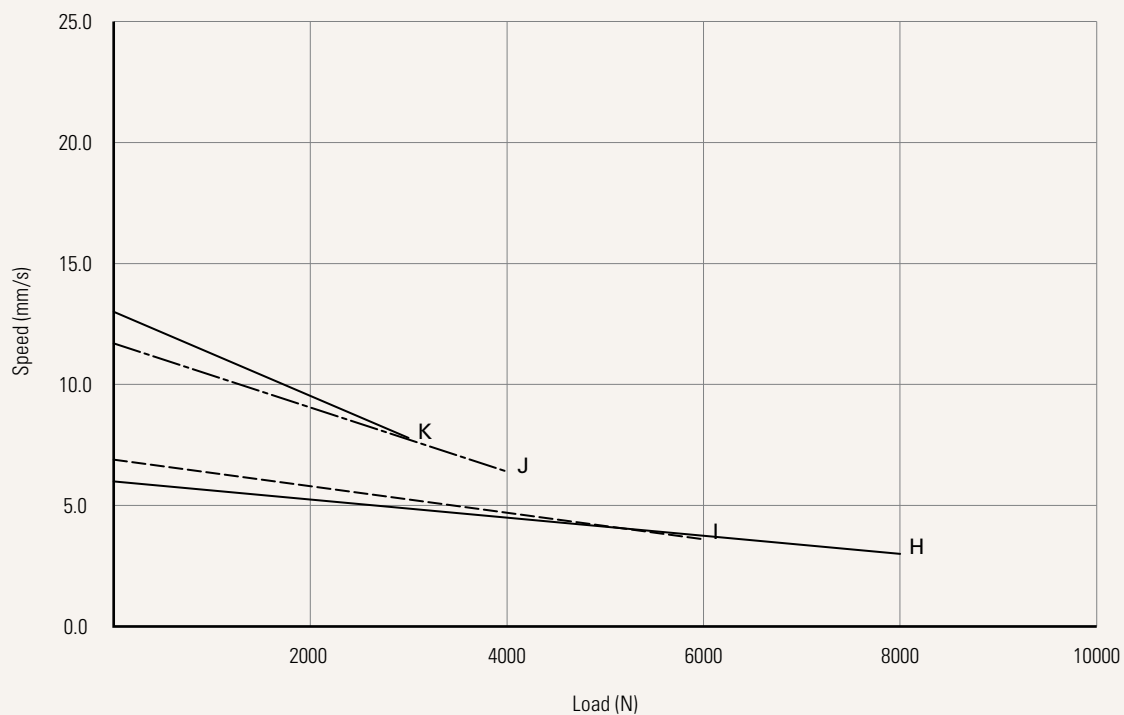
Current vs. Load



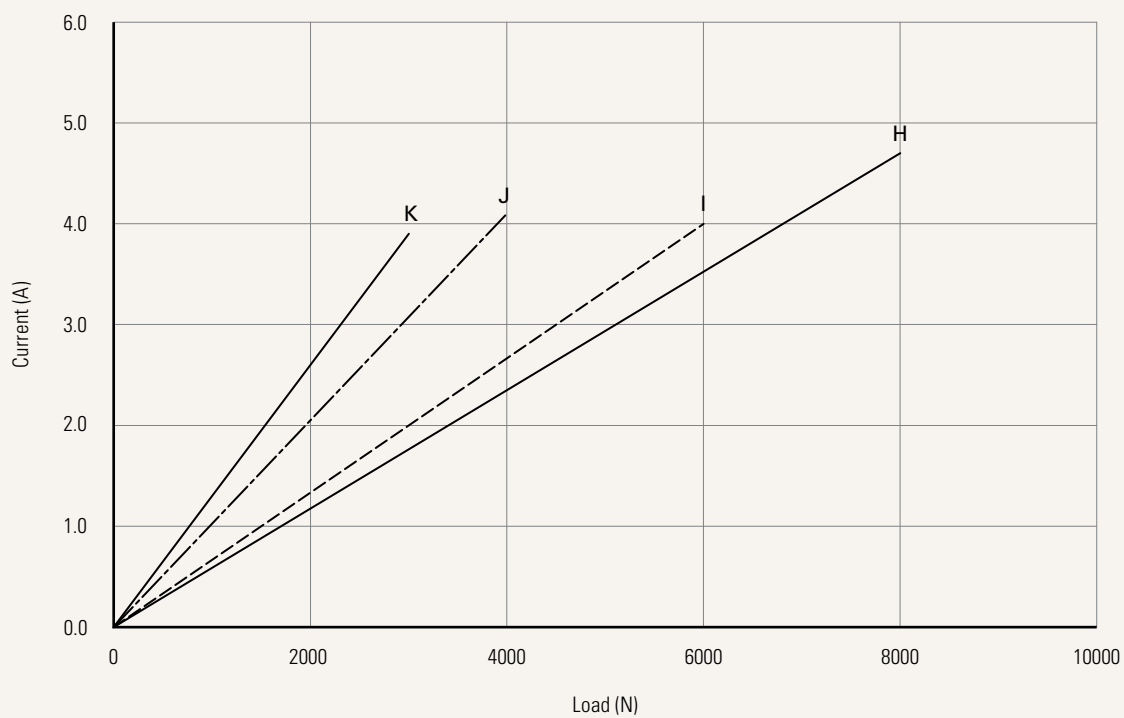
## Performance Data (24V DC Motor)

Motor Speed (3800RPM)

Speed vs. Load



Current vs. Load



<b>Voltage</b>	2 = 24V DC		5 = 24V DC, PTC	
<b>Load and Speed</b>	<a href="#">See page 2</a>			
<b>Stroke (mm)</b>	<a href="#">See page 2</a>			
<b>Retracted Length (mm)</b>	<a href="#">See page 6</a>			
<b>Rear Attachment (mm)</b> <a href="#">See page 7</a>	2 = Plastic, U clevis, width 8.2, depth 17.0, hole 10.2 (for push < 4000N) 3 = Plastic, U clevis, width 8.2, depth 17.0, hole 12.2 (for push < 4000N) 4 = Aluminum casting, U clevis, width 8.2, depth 17.0, hole 10.2 5 = Aluminum casting, U clevis, width 8.2, depth 17.0, hole 12.2			
<b>Front Attachment (mm)</b> <a href="#">See page 7</a>	1 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 10.2, plastic bush 2 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 12.2 3 = Plastic, U clevis, width 8.2, depth 20.0, hole 10.2 (for push < 4000N, pull < 2500N) 4 = Plastic, U clevis, width 8.2, depth 20.0, hole 12.2 (for push < 4000N, pull < 2500N) 5 = Punched hole on inner Aluminum tube, without slot, hole 10.2, plastic bush 6 = Punched hole on inner Aluminum tube, without slot, hole 12.2 7 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2 8 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 12.2 9 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2, T bush			
<b>Direction of Rear Attachment (Counterclockwise)</b> <a href="#">See page 8</a>	1 = 0°		3 = 90°	
<b>Color</b>	2 = Pantone 428C			
<b>IP Rating</b>	1 = Without	2 = IP54	3 = IP66	5 = IP66W
<b>Special Function of Spindle Subassembly</b>	0 = Without (Standard) 1 = Safety nut		2 = Standard push only 3 = Standard push only + safety nut	
<b>Function of Limit Switches</b> <a href="#">See page 8</a>	1 = Two switches at full retracted/extended positions to cut current			
<b>Output Signal</b>	0 = Without		2 = Hall sensor * 2	
<b>Connector</b> <a href="#">See page 8</a>	1 = DIN 6P, 90° plug	F = DIN 6P, 180° plug	Q = Molex 6P, 90° plug, without anti-clip	
<b>Cable</b>	1 = Standard (Can not used tinned leads)			
<b>Cable Length (mm)</b>	0 = Straight, 100 1 = Straight, 500 2 = Straight, 750	3 = Straight, 1000 4 = Straight, 1250 5 = Straight, 1500	6 = Straight, 2000 7 = Curly, 200 8 = Curly, 400	

### Note

1 The TL is designed especially for push applications, not suitable for pull applications.

## Retracted Length (mm)

1. Calculate  $A+B+C = Y$
2. Retracted length needs to  $\geq \text{Stroke}+Y$

A. Front Attach. Rear Attach.	
	General
	2, 3, 4, 5
<b>1, 2, 5, 6</b>	+157
<b>3, 4</b>	+182
<b>7, 8, 9</b>	+172
<b>B, C</b>	+180

## B.

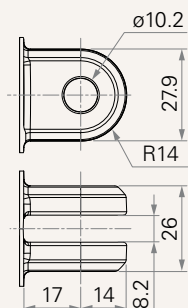
Stroke (mm)	Load (N)			
	< 6000	= 6000	= 8000	=10000
<b>25~150</b>	-	-	-	+25
<b>151~200</b>	-	-	+5	+30
<b>201~250</b>	-	+5	+10	+35
<b>251~300</b>	-	+10	+15	+40

\* For stroke over 300mm, please contact our engineers

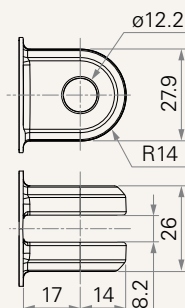
C. Load = 3000 / 4000 / 6000 / 8000 (N)		
Front Attach.	Spindle function	
	0, 1	2, 3
<b>1, 2, 5, 6</b>	-	+8
<b>3, 4</b>	-	+8
<b>7, 8, 9</b>	-	+8

## Rear Attachment (mm)

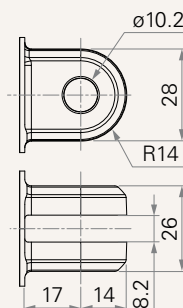
2 = Plastic, U clevis, width 8.2, depth 17.0, hole 10.2 (for push < 4000N)



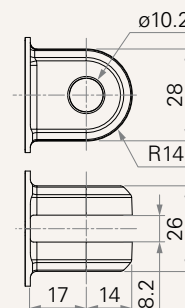
3 = Plastic, U clevis, width 8.2, depth 17.0, hole 12.2 (for push < 4000N)



4 = Aluminum casting, U clevis, width 8.2, depth 17.0, hole 10.2

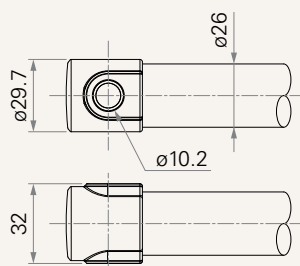


5 = Aluminum casting, U clevis, width 8.2, depth 17.0, hole 12.2

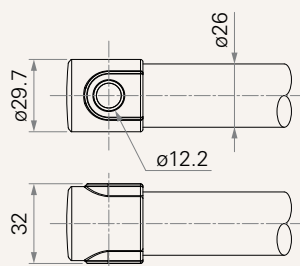


## Front Attachment (mm)

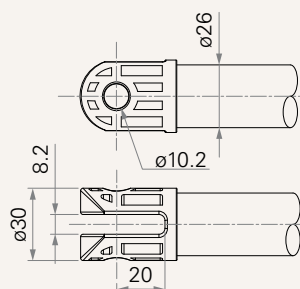
1 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 10.2, plastic bush



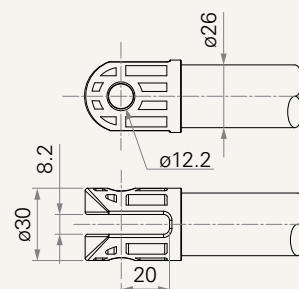
2 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 12.2



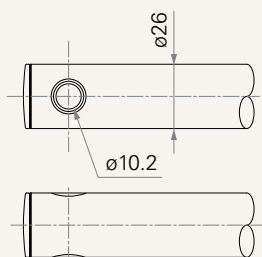
3 = Plastic, U clevis, width 8.2, depth 20.0, hole 10.2 (for push < 4000N, pull < 2500N)



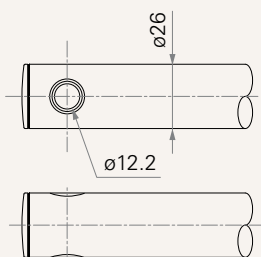
4 = Plastic, U clevis, width 8.2, depth 20.0, hole 12.2 (for push < 4000N, pull < 2500N)



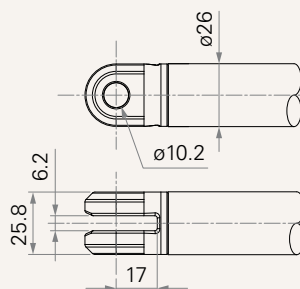
5 = Punched hole on inner Aluminum tube, without slot, hole 10.2, plastic bush



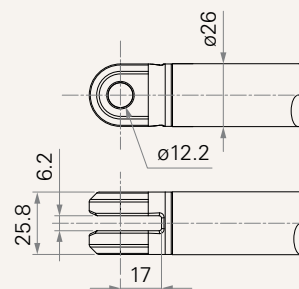
6 = Punched hole on inner Aluminum tube, without slot, hole 12.2



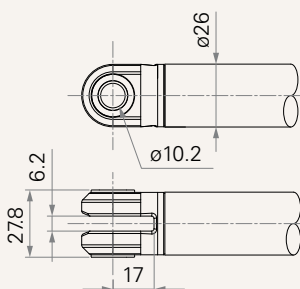
7 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2



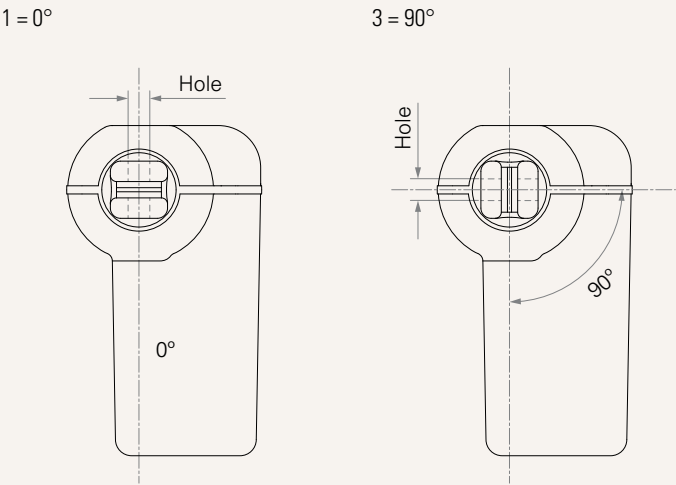
8 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 12.2









9 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2, T bush



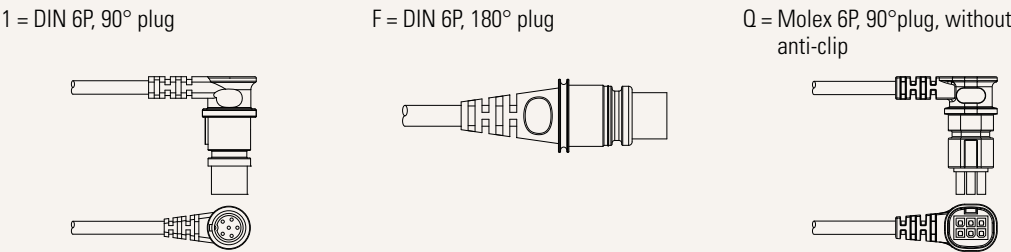
Direction of Rear Attachment (Counterclockwise)



Functions for Limit Switches

Wire Definitions						
CODE	Pin					
	 1 (Green)	 2 (Red)	 3 (White)	 4 (Black)	 5 (Yellow)	 6 (Blue)
1	extend (VDC+)	N/A	N/A	N/A	retract (VDC+)	N/A

Connector



Terms of Use

The user is responsible for determining the suitability of TiMOTION products for a specific application. TiMOTION products are subject to change without prior notice.